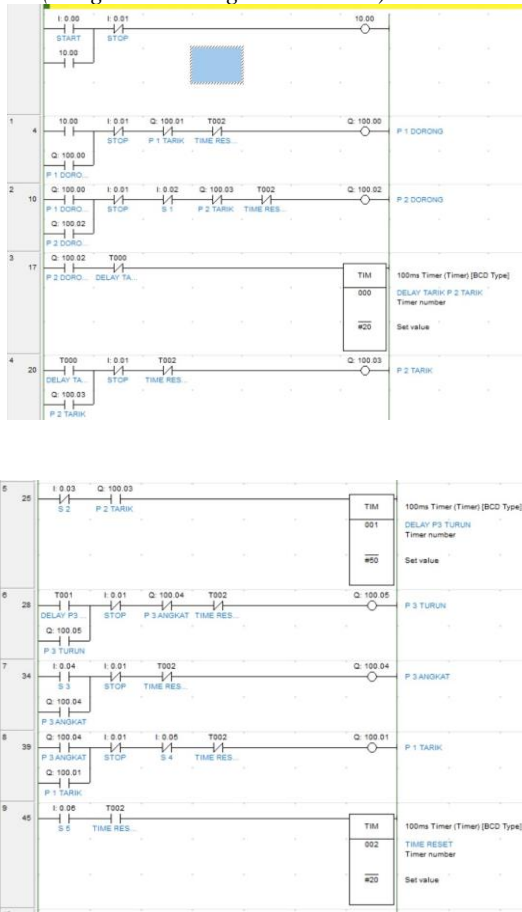


LAMPIRAN

a. Program PLC (*Programmed Logic Controller*)



Name	Data Type	Address / Value	Rack Locati...	Usage	Comment
'	BOOL	0.00		In	START
'	BOOL	0.01		In	STOP
'	BOOL	0.02		In	S 1
'	BOOL	0.03		In	S 2
'	BOOL	0.04		In	S 3
'	BOOL	0.05		In	S 4
'	BOOL	0.06		In	S 5
'	BOOL	100.00		Out	P 1 DORONG
'	BOOL	100.01		Out	P 1 TARIK
'	BOOL	100.02		Out	P 2 DORONG
'	BOOL	100.03		Out	P 2 TARIK
'	BOOL	100.04		Out	P 3 ANGKAT
'	BOOL	100.05		Out	P 3 TURUN
'	BOOL	T000		Work	DELAY TARIK P 2 TARIK
'	BOOL	T001		Work	DELAY P3 TURUN
'	BOOL	T002		Work	TIME RESET

LAMPIRAN B

b. Gambar Mekanik *Conveyor* Press Sampah Kaleng Berbasis PLC (*Programmed Logic Controller*).





B-2

LAMPIRAN

c. Gambar Proses Pengambilan Data



C-1

