

A

LAMPIRAN A

a. Dokumentasi Kegiatan



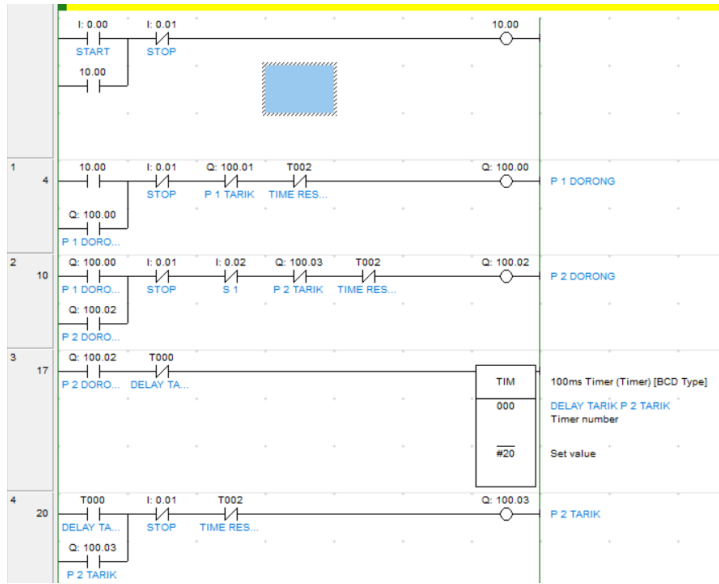
b. Dokumentasi Mekanik



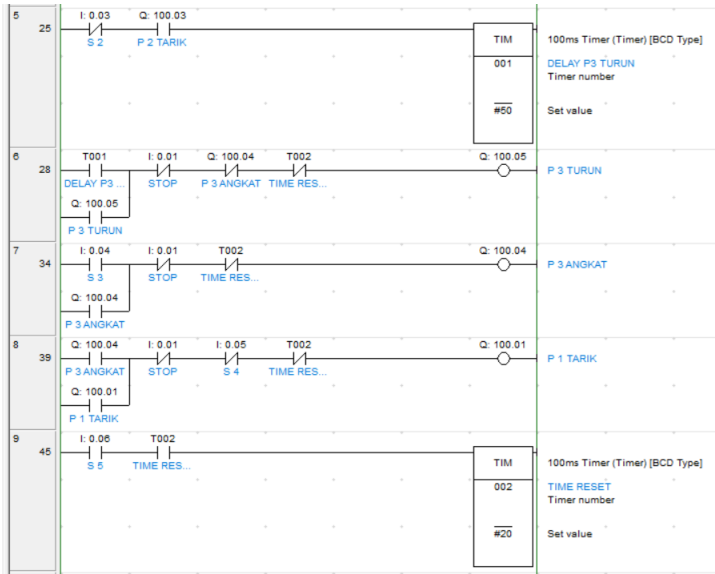
B

LAMPIRAN B

a. Program PLC CP 1E E-20



B



Name	Data Type	Address / Value	Rack Locati...	Usage	Comment
•	BOOL	0.00		In	START
•	BOOL	0.01		In	STOP
•	BOOL	0.02		In	S 1
•	BOOL	0.03		In	S 2
•	BOOL	0.04		In	S 3
•	BOOL	0.05		In	S 4
•	BOOL	0.06		In	S 5
•	BOOL	100.00		Out	P 1 DORONG
•	BOOL	100.01		Out	P 1 TARIK
•	BOOL	100.02		Out	P 2 DORONG
•	BOOL	100.03		Out	P 2 TARIK
•	BOOL	100.04		Out	P 3 ANGKAT
•	BOOL	100.05		Out	P 3 TURUN
•	BOOL	T000		Work	DELAY TARIK P 2 TARIK
•	BOOL	T001		Work	DELAY P3 TURUN
•	BOOL	T002		Work	TIME RESET